

PCIE-1754

**64-ch Isolated Digital Input PCI
Express Card**

User Manual

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Product Warranty (2 years)

Advantech warrants to you, the original purchaser, that each of its products will be free from defects in materials and workmanship for two years from the date of purchase.

This warranty does not apply to any products which have been repaired or altered by persons other than repair personnel authorized by Advantech, or which have been subject to misuse, abuse, accident or improper installation. Advantech assumes no liability under the terms of this warranty as a consequence of such events.

Because of Advantech's high quality-control standards and rigorous testing, most of our customers never need to use our repair service. If an Advantech product is defective, it will be repaired or replaced at no charge during the warranty period. For out-of-warranty repairs, you will be billed according to the cost of replacement materials, service time and freight. Please consult your dealer for more details.

If you think you have a defective product, follow these steps:

1. Collect all the information about the problem encountered. (For example, CPU speed, Advantech products used, other hardware and software used, etc.) Note anything abnormal and list any onscreen messages you get when the problem occurs.
2. Call your dealer and describe the problem. Please have your manual, product, and any helpful information readily available.
3. If your product is diagnosed as defective, obtain an RMA (return merchandise authorization) number from your dealer. This allows us to process your return more quickly.
4. Carefully pack the defective product, a fully-completed Repair and Replacement Order Card and a photocopy proof of purchase date (such as your sales receipt) in a shippable container. A product returned without proof of the purchase date is not eligible for warranty service.
5. Write the RMA number visibly on the outside of the package and ship it prepaid to your dealer.

CE

This product has passed the CE test for environmental specifications when shielded cables are used for external wiring. We recommend the use of shielded cables. This kind of cable is available from Advantech. Please contact your local supplier for ordering information.

FCC Class A

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Technical Support and Assistance

- Step 1. Visit the Advantech web site at **www.advantech.com/support** where you can find the latest information about the product.
- Step 2. Contact your distributor, sales representative, or Advantech's customer service center for technical support if you need additional assistance. Please have the following information ready before you call:
 - Product name and serial number
 - Description of your peripheral attachments
 - Description of your software (operating system, version, application software, etc.)
 - A complete description of the problem
 - The exact wording of any error messages

Packing List

Before setting up the system, check that the items listed below are included and in good condition. If any item does not accord with the table, please contact your dealer immediately.

- PCIE-1754 DA&C Card
- StartUp or User Manual
- Companion DVD-ROM with DAQNav drivers included

Safety Precaution - Static Electricity

Follow these simple precautions to protect yourself from harm and the products from damage.

1. To avoid electrical shock, always disconnect the power from your PC chassis before you work on it. Don't touch any components on the CPU card or other cards while the PC is on.
2. Disconnect power before making any configuration changes. The sudden rush of power as you connect a jumper or install a card may damage sensitive electronic components.

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Introduction

This chapter introduces the PCIE-1754 cards and their typical applications.

Sections include:

- Features
- Applications
- Installation Guide
- Software Overview
- Device Driver Roadmap
- Accessories

Chapter 1 Introduction

Thank you for buying the Advantech PCIE-1754 which is a 64-ch isolated digital input card. It is an advanced-performance data acquisition card based on 32-bit PCI Express bus architecture. It features a unique circuit design and complete functions for data acquisition and control. The following sections of this chapter will provide further information about features of PCIE-1754, a Quick Start for installation, together with some brief information on software and accessories.

1.1 Features

- 64 isolated digital input channels
- Wide input range (10 ~ 30 V_{DC})
- Either +/- voltage input for DI by group
- High over-voltage protection (70 V_{DC})
- High-voltage isolation (2,500 V_{DC})
- 2,000 V_{DC} ESD protection
- Interrupt handling capability
- Board ID

PCIE-1754 offers the following main features:

Robust Protection

The PCIE-1754 features a robust isolation protection for applications in industrial, lab and machinery automation. The PCIE-1754 can durably withstand a voltage up to 2,500 V_{DC}, preventing your host system from any incidental harms.

Wide Input Range

The PCIE-1754 has a wide range of input voltage from 10 to 30 V_{DC}, and it is suitable for most industrial applications with 12 V_{DC} and 24 V_{DC} input voltage. In the mean time, we are also ready to serve your special needs for specific input voltage range. Do not hesitate to ask us about tailoring our standard products to meet your specifications. All these merits make PCIE-1754 the best choice for industrial applications.

Board ID Setting

The PCIE-1754 has a built-in DIP switch that helps define each card's ID when multiple cards have been installed on the same PC chassis. The board ID setting function is very useful when users build their system with multiple PCIE-1754 cards. With correct Board ID settings, you can easily identify and access each card during hardware configuration and software programming.

Note: For detailed specifications of the PCIE-1754, please refer to Appendix A.

1.2 Applications

- Industrial ON/OFF control
- Switch status sensing
- BCD interfacing
- Digital I/O control
- Industrial and lab automation

1.3 Installation Guide

Before you install your PCIE-1754 card, please make sure you have the following necessary components:

PCIE-1754 DA&C Card

PCIE-1754 StartUp or User Manual

Driver Software Advantech DAQNav software (included in DVD-ROM)

Wiring Cable PCL-10250 or PCL-101100M (optional)

Wiring Board ADAM-3951 or ADAM-39100 (optional)

Computer PC or workstation with PCI Express bus slot (running Windows XP/Vista/7)

Other optional components are also available for enhanced operation:

- Advantech DAQ tools, LabView or other 3rd-party software

After you get the necessary components and maybe some accessories for enhanced operation for your DA&C card, you can then begin the Installation procedures. Figure 1-1 on the next page provides a concise flow chart to give users a broad picture of the software and hardware installation procedures:

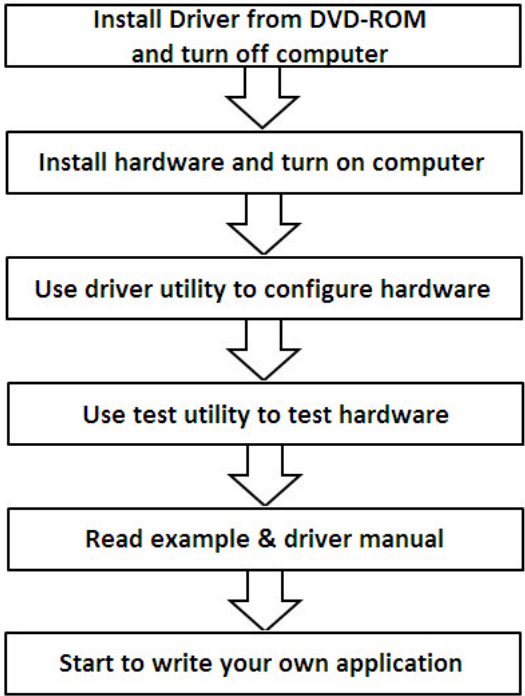


Figure 1.1: Installation Flow Chart

1.4 Software Overview

Advantech offers a rich set of DLL drivers, third-party driver support and application software to help fully exploit the functions of your PCIE-1754 card:

- DAQNav software (on the companion DVD-ROM)
- LabView driver
- Advantech DAQ tools

Programming choices for DA&C cards

You may use Advantech application software such as Advantech DAQNav software. On the other hand, advanced users can use register-level programming, although this is not recommended due to its laborious and time-consuming nature.

DAQNav Software

Advantech DAQNav software includes device drivers and SDK which features a complete I/O function library to help boost your application performance. This software is included in the companion DVD-ROM at no extra charge and comes with all Advantech DA&C cards. The Advantech DAQNav software for Windows XP/Vista/7 works seamlessly with development tools such as Visual Studio .Net, Visual C++, Visual Basic and Borland Delphi.

Register-level Programming

Register-level programming is available for experienced programmers who find it necessary to write code directly at the level of the device register. Since register-level programming requires much effort and time, we recommend that you use the Advantech DAQNav software instead. However, if register-level programming is indispensable, please contact the technical support team to request the relative information.

1.5 DAQNav Device Driver Programming Roadmap

This section will provide you a roadmap to demonstrate how to build an application from scratch using Advantech DAQNav device drivers with your favorite development tools such as Visual Studio.Net, Visual C++, Visual Basic and Borland Delphi. The step-by-step instructions on how to build your own applications using each development tool will be given in the *DAQNav SDK Manual*. Moreover, a rich set of example source code is also given for your reference.

Programming Tools

Programmers can develop application programs with their favorite development tools:

- Visual Studio .Net
- Visual C++ and Visual Basic
- Borland Delphi

For instructions on how to begin programming works in each development tool, Advantech offers Tutorial Chapter in the *DAQNav SDK Manual* for your reference. Please refer to the corresponding sections in this chapter on the *DAQNav SDK Manual* to begin your programming efforts. You can also look at the example source code provided for each programming tool, since they can get you very well oriented.

The *DAQNav SDK Manual* can be found on the companion DVD-ROM. Alternatively, if you have already installed the DAQNav SDK on your system, the *DAQNav SDK Manual* can be readily accessed through the Start button:

Start\Programs\Advantech Automation\DAQNav\DAQNav Manuals\DAQNav SDK Manual

The example source code could be found under the corresponding installation folder such as the default installation path:

\Advantech\DAQNav\Examples

For information about using other function groups or other development tools, please refer to the *Using DAQNav SDK* chapter in the *DAQNav SDK Manual*, or the video tutorials in the Advantech Navigator.

Programming with DAQNav Device Drivers Function Library

Advantech DAQNav device drivers offer a rich function library that can be utilized in various application programs. This function library consists of numerous APIs that support many development tools, such as Visual Studio .Net, Visual C++, Visual Basic and Borland Delphi.

According to their specific functions or services, APIs can be categorized into several function groups:

- Analog Input Function Group
- Analog Output Function Group
- Digital Input/Output Function Group
- Counter Function Group

For the usage and parameters of each function, please refer to the *Using DAQNav SDK* chapter in the *DAQNav SDK Manual*.

Troubleshooting DAQNav Device Drivers Error

Driver functions will return a status code when they are called to perform a certain task for the application. When a function returns a code that is not success, it means the function has failed to perform its designated function. To troubleshoot the device drivers error, you can check the error code and error description within the Error Control of each function in the *DAQNav SDK Manual*.

1.6 Accessories

Advantech offers a complete set of accessory products to support the PCIE-1754 card. These accessories include:

Wiring Cables

PCL-10250 The PCL-10250 is a 100-pin SCSI to two 50-pin SCSI shielded cable that specially designed for PCIE-1754 card. It should be used with ADAM-3951 wiring board.

PCL-101100M The PCL-101100M cable is a 100pin SCSI shielded cable. It can be used with ADAM-39100 wiring board.

Wiring Boards

ADAM-3951 The ADAM-3951 is a 50-pin SCSI wiring terminal module with LED indicators for DIN-rail mounting.

ADAM-39100 The ADAM-39100 is a 100-pin SCSI wiring terminal module with DIN-rail mounting.

Installation

This chapter provides a packaged item checklist, proper instructions for unpacking and step-by-step procedures for both driver and card installation.

Sections include:

- Unpacking
- Driver Installation
- Hardware Installation
- Device Setup & Configuration

Chapter 2 Installation

2.1 Unpacking

After receiving your PCIE-1754 package, please inspect its contents first. The package should contain the following items:

- PCIE-1754 DA&C Card
- StartUp or User Manual
- Companion DVD-ROM with DAQNav drivers included.

The PCIE-1754 cards harbor certain electronic components vulnerable to *electrostatic discharge* (ESD). ESD can easily damage the integrated circuits and certain components if preventive measures are ignored.

Before removing the card from the antistatic plastic bag, you should take the following precautions to ward off possible ESD damage:

- Touch the metal part of your computer chassis with your hand to discharge the static electricity accumulated on your body. Alternatively, one can also use a grounding strap.
- Touch the anti-static bag to a metal part of your computer chassis before opening the bag.
- Take hold of the card only by the metal bracket when removing it out of the bag.

After taking out the card, you should first:

- Inspect the card for any possible signs of external damage (loose or damaged components, etc.). If the card is visibly damaged, please notify our service department or our local sales representative immediately. Do not install a damaged card into your system.

Also, pay extra caution to the following aspects during installation:

- Avoid physical contact with materials that could hold static electricity such as plastic, vinyl and Styrofoam.
- Whenever you handle the card, grasp it only by its edges. DO NOT TOUCH the exposed metal pins of the connector or the electronic components. .

Note: *Keep the anti-static bag for future use. You might need the original bag to store the card if you have to remove the card from a PC or transport it elsewhere.*

2.2 Driver Installation

We recommend you install the driver before you install the PCIE-1754 card into your system, since this will guarantee a smooth installation process.

The Advantech DAQNav Device Drivers Setup program for the PCIE-1754 card is included in the companion DVD-ROM that is shipped with your DA&C card package. Please follow the steps below to install the driver software:

1. Insert the companion DVD-ROM into your DVD-ROM drive.
2. The Setup program will be launched automatically if you have the autoplay function enabled on your system. When the Setup Program is launched, you will see the following Setup Screen.

Note: If the autoplay function is not enabled on your computer, use Windows Explorer or Windows Run command to execute autorun.exe on the companion DVD-ROM.

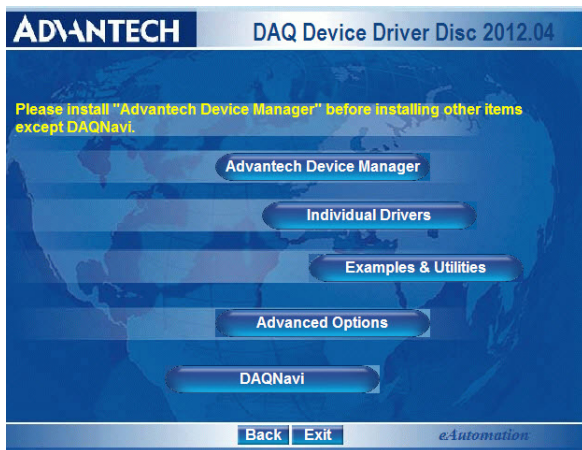


Figure 2.1: Setup Screen of Advantech Automation Software

3. Select the DAQNav option to install.
4. Select the *Individual Driver* option.

5. Select the PCIE series and the specific device then follow the installation instructions step by step to complete your device driver installation and setup.
6. Back and select the DAQNav SDK to install the Advantech Navigator.

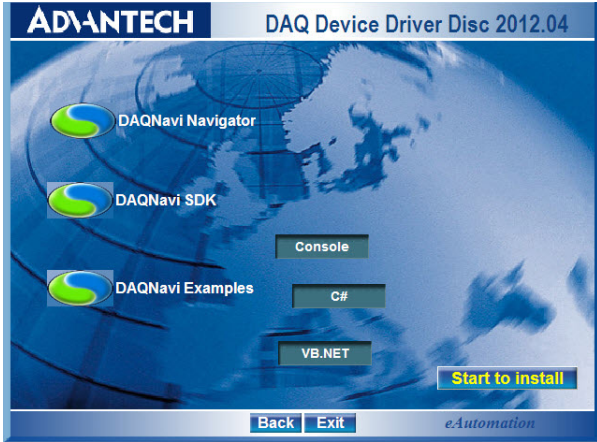


Figure 2.2: DAQNav Installation Setup Screen

For further information on driver-related issues, an online version of the *DAQNav SDK Manual* is available by accessing the following path:

Start/Programs/Advantech Automation/DAQNav/DAQNav Manuals/DAQNav SDK Manual

Note: *You can always get the latest DAQNav device drivers and SDK from the Advantech Support Portal: <http://support.advantech.com.tw/support/default.aspx>*

2.3 Hardware Installation

Note: Make sure you have installed the driver before you install the card (please refer to chapter 2.2 Driver Installation)

After the Device Drivers installation is completed you can install the PCIE-1754 card into any PCI Express slot on your computer. However, it is suggested that you refer to the computer's user manual or related documentation if you have any doubts. Please follow the steps below to install the card onto your system.

1. Turn off your computer and unplug the power cord and cables. TURN OFF your computer before installing or removing any components on the computer.
2. Remove the cover of your computer.
3. Remove the slot cover on the back panel of your computer.
4. Touch the metal part on the surface of your computer to neutralize the static electricity that might be on your body.
5. Insert the PCIE-1754 card into a PCI Express slot. Hold the card only by its edges and carefully align it with the slot. Insert the card firmly into place. Use of excessive force must be avoided; otherwise, the card might be damaged.
6. Fasten the bracket of the PCI card on the back panel rail of the computer with screws.
7. Connect appropriate accessories (100-pin cable, wiring terminals, etc. if necessary) to the PCIE-1754 card.
8. Replace the cover of your computer chassis. Re-connect the cables you removed in step 2.
9. Plug in the power cord and turn on the computer.

After your card is properly installed on your system, you can now configure your device using the Advantech Navigator Program that has itself already been installed on your system during driver setup. A complete device installation procedure should include *device setup*, *configuration* and *testing*. The following sections will guide you through the Setup, Configuration and Testing of your device.

2.4 Device Setup & Configuration

The Advantech Navigator program is a utility that allows you to setup, configure and test your device, and later stores your settings on the system registry. These settings will be used when you call the APIs of DAQNavi device drivers. It also provides the programming reference, user guides and video tutorials.

Setting Up the Device

1. To install the I/O device for your card, you must first run the Advantech Navigator program (by accessing **Start/Programs/Advantech Automation/DAQNavi/Advantech Navigator**).
2. You can then view the device(s) already installed on your system (if any) on the Installed Devices list. If the software and hardware installation are completed, you will see PCIE-1754 card in the Installed Devices list.

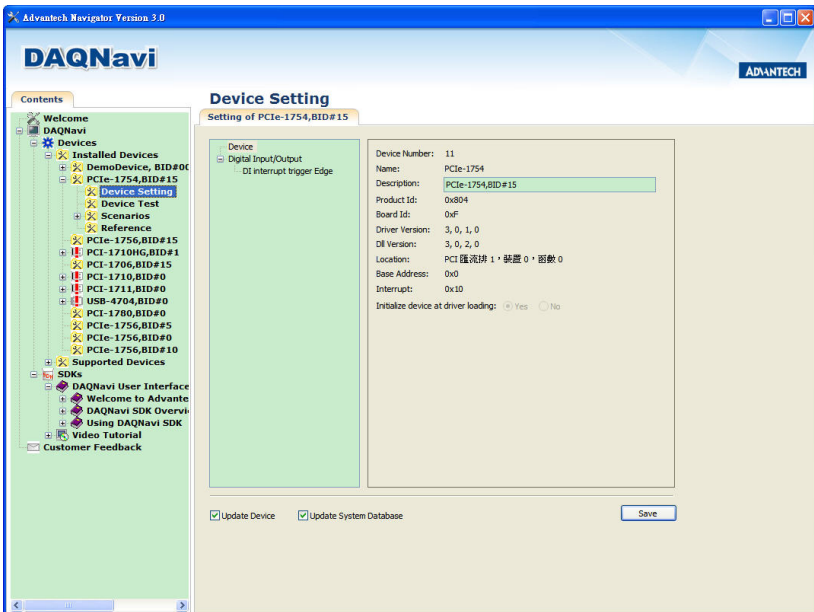


Figure 2.3: The Device Setting of PCIE-1754

Configuring the Device

3. Please go to the Digital Input/Output page to configure your device. Here you can set the DI interrupt trigger edge of PCIe-1754.

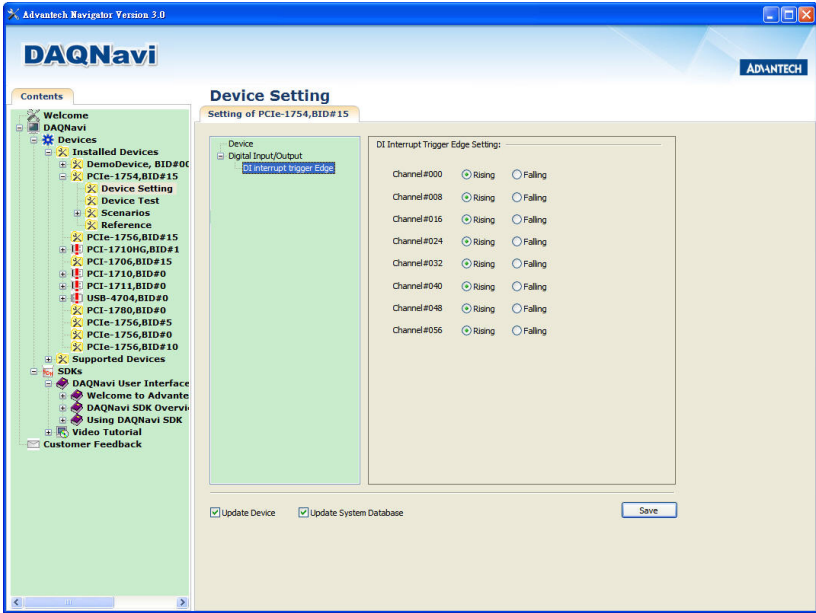


Figure 2.4: The Digital I/O Setting Page

- After your card is properly installed and configured, you can go to the Device Test page to test your hardware by using the testing utility supplied.

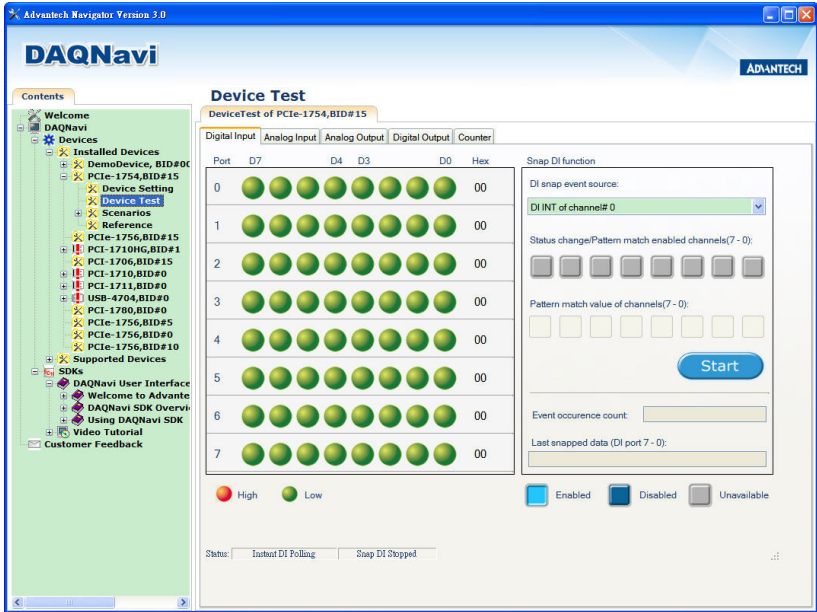


Figure 2.5: The Device Testing of PCIE-1754

For more detailed information, please refer to the *DAQNav SDK Manual* or the *User Interface Manual* in the Advantech Navigator.

Signal Connections

This chapter provides useful information about how to connect input signals to the PCIE-1754 cards via the I/O connector.

Sections include:

- Overview
- Switch and Jumper Settings
- Signal Connections
- Field Wiring Considerations

Chapter 3 Signal Connections

3.1 Overview

Maintaining signal connections is one of the most important factors in ensuring that your application system is sending and receiving data correctly. A good signal connection can avoid unnecessary and costly damage to your PC and other hardware devices. This chapter provides useful information about how to connect input signals to the PCIE-1754 cards via the I/O connector.

3.2 Switch and Jumper Settings

Please refer to Figure 3.1 for jumper and switch locations on PCIE-1754.

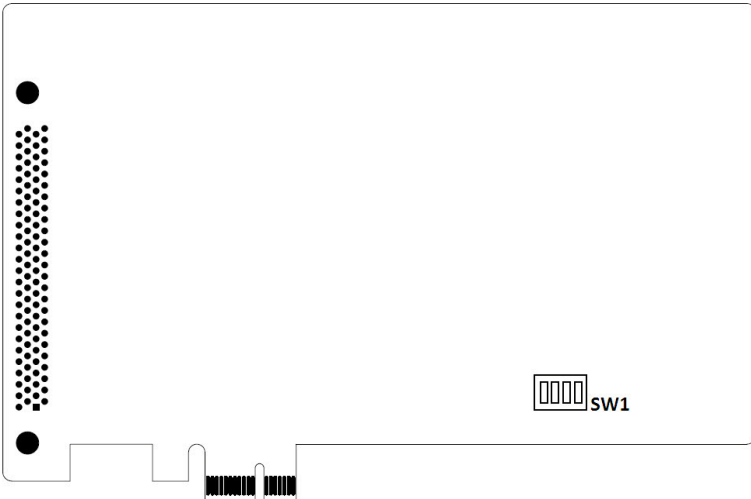


Figure 3.1: Connector and Switch Locations

3.2.1 Board ID (SW1)

The PCIE-1754 have a built-in DIP switch (SW1), which is used to define each card's board ID. When there are multiple cards on the same chassis, this board ID switch is useful for identifying each card's device number. After setting for each PCIE-1754, you can identify each card in system with different device numbers. The default value of board ID is 0 and if you need to adjust it to other value, please set the SW1 by referring to Table 3.1.

Table 3.1: Board ID Setting (SW1)

BoardID (dec)	Switch Position			
	1 (ID3)	2 (ID2)	3 (ID1)	4 (ID0)
* = default				
0	ON	ON	ON	ON
1	ON	ON	ON	OFF
2	ON	ON	OFF	ON
3	ON	ON	OFF	OFF
4	ON	OFF	ON	ON
5	ON	OFF	ON	OFF
6	ON	OFF	OFF	ON
7	ON	OFF	OFF	OFF
8	OFF	ON	ON	ON
9	OFF	ON	ON	OFF
10	OFF	ON	OFF	ON
11	OFF	ON	OFF	OFF
12	OFF	OFF	ON	ON
13	OFF	OFF	ON	OFF
14	OFF	OFF	OFF	ON
15	OFF	OFF	OFF	OFF

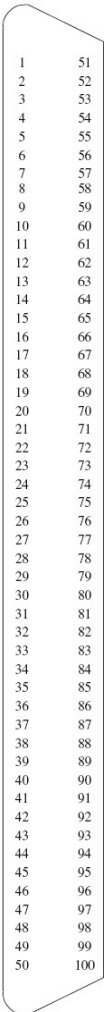
Default Setting is 0

3.3 Signal Connections

Pin Assignment

The I/O connector on the PCIE-1754 is a 100-pin connector that enable you to connect to accessories with the PCL-10250 or PCL-101100M shielded cable.

Figure 3.2 shows the pin assignments for the 100-pin I/O connector on the PCIE-1754, and Table 3.4 shows its I/O connector signal description.



IDI00	1	51	IDI01
IDI02	2	52	IDI03
IDI04	3	53	IDI05
IDI06	4	54	IDI07
IDI08	5	55	IDI09
IDI10	6	56	IDI11
IDI12	7	57	IDI13
IDI14	8	58	IDI15
ECOM0	9	59	ECOM0
ECOM0	10	60	ECOM0
NC	11	61	NC
NC	12	62	NC
IDI16	13	63	IDI17
IDI18	14	64	IDI19
IDI20	15	65	IDI21
IDI22	16	66	IDI23
IDI24	17	67	IDI25
IDI26	18	68	IDI27
IDI28	19	69	IDI29
IDI30	20	70	IDI31
ECOM1	21	71	ECOM1
ECOM1	22	72	ECOM1
NC	23	73	NC
NC	24	74	NC
NC	25	75	NC
IDI32	26	76	IDI33
IDI34	27	77	IDI35
IDI36	28	78	IDI37
IDI38	29	79	IDI39
IDI40	30	80	IDI41
IDI42	31	81	IDI43
IDI44	32	82	IDI45
IDI46	33	83	IDI47
ECOM2	34	84	ECOM2
ECOM2	35	85	ECOM2
NC	36	86	NC
NC	37	87	NC
IDI48	38	88	IDI49
IDI50	39	89	IDI51
IDI52	40	90	IDI53
IDI54	41	91	IDI55
IDI56	42	92	IDI57
IDI58	43	93	IDI59
IDI60	44	94	IDI61
IDI62	45	95	IDI63
ECOM3	46	96	ECOM3
ECOM3	47	97	ECOM3
NC	48	98	NC
NC	49	99	NC
NC	50	100	NC

Figure 3.2: I/O Connector Pin Assignments

*Note: The PCL-10250 shielded cable is especially designed for the PCIE-1754 to reduce noise in the signal lines. Please refer to Appendix C for the pin assignment of connecting PCL-10250 and ADAM-3951.

3.3.1 I/O Connector Pin Definition

Table 3.2: I/O Connector Signal Descriptions

Pin Name	Reference	Direction	Description
IDO<00 ~ 15>	ECOM0	Input	Isolated digital input of group 0
IDO<16 ~ 31>	ECOM1	Input	Isolated digital input of group 1
IDO<32 ~ 47>	ECOM2	Input	Isolated digital input of group 2
IDO<48~ 63>	ECOM3	Input	Isolated digital input of group 3
ECOM0	-	Input	Common pin for IDO00~IDO15
ECOM1	-	Input	Common pin of for IDO16~IDO31
ECOM2	-	Input	Common pin for IDO32~IDO47
ECOM3	-	Input	Common pin for IDO48~IDO63
NC	-	-	No connection

3.3.2 Isolated Digital Input

Each of isolated digital input channels accepts bi-directional $10 \sim 30 \text{ V}_{\text{DC}}$ voltage inputs. Meaning that you can apply positive or negative voltage to an isolated input pin (V_{IN}). Every 16 input channels share one common pin. The figure below shows how to connect an external input source to one of the card's isolated input channels.

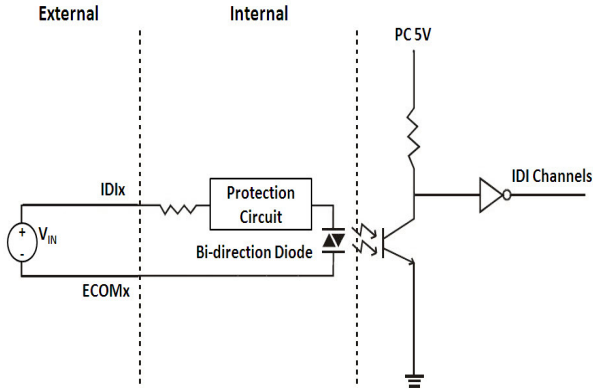


Figure 3.3: Isolated Digital Input Connection

3.4 Field Wiring Considerations

When you use PCIE-1754 cards to acquire data from outside, noises in the environment might significantly affect the accuracy of your measurements if due cautions are not taken. The following measures will be helpful to reduce possible interference running signal wires between signal sources and the PCIE-1754 card.

- The signal cables must be kept away from strong electromagnetic sources such as power lines, large electric motors, circuit breakers or welding machines, since they may cause strong electromagnetic interference. Keep the analog signal cables away from any video monitor, since it can significantly affect a data acquisition system.
- If the cable travels through an area with significant electromagnetic interference, you should adopt individually shielded, twisted-pair wires as the analog input cable. This type of cable has its signal wires twisted together and shielded with a metal mesh. The metal mesh should only be connected to one point at the signal source ground.
- Avoid running the signal cables through any conduit that might have power lines in it.

- If you have to place your signal cable parallel to a power line that has a high voltage or high current running through it, try to keep a safe distance between them. Alternatively, you can place the signal cable at a right angle to the power line to minimize the undesirable effect.
- The signals transmitted on the cable will be directly affected by the quality of the cable. In order to ensure better signal quality, we recommend that you use the PCL-10250 or PCL-101100M shielded cable.

APPENDIX
A

Specifications

Appendix A Specifications

A.1 Isolated Digital Input

Input Channels	64
Input Voltage	Logic 0: 3 V max. Logic 1: 10 V min. (30 V _{DC} max.)
Input Current	10 V _{DC} @ 2.97 mA 20 V _{DC} @ 6.35 mA 30 V _{DC} @ 9.73 mA
Interrupt Capable Ch.	4 (IDI00, IDI16, IDI32 and IDI48)
Isolation Protection	2,500 V _{DC}
Output Voltage	70V _{DC}
ESD Protection	2,000 V _{DC}
Opto-isolator Response	50 μs

A.2 General

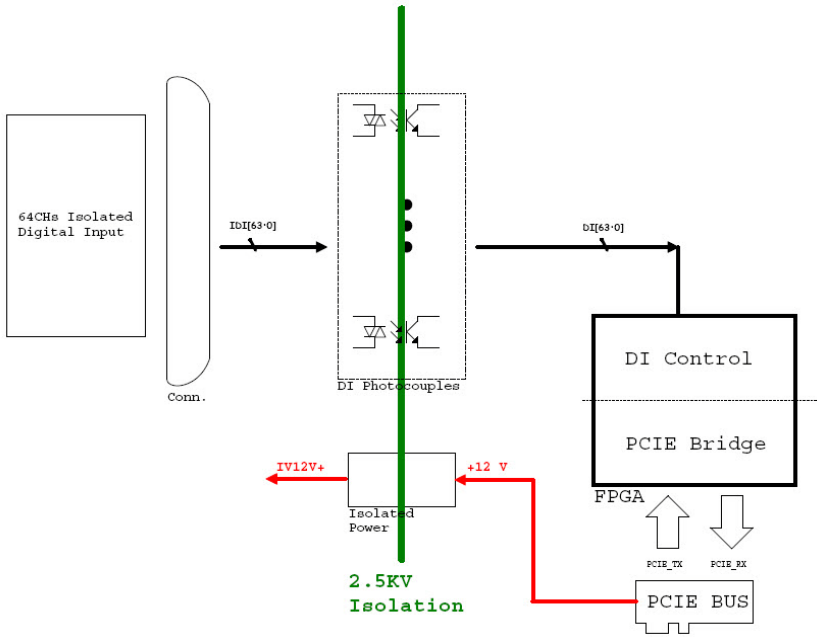
Bus Type	PCI Express V1.0
I/O Connectors	1 x 100-pin SCSI female connector
Dimensions (L x H)	175 x 100mm (6.9" x 3.9")
Power Consumption	Typical: 3.3 V @ 285 mA Max.: 3.3 V @ 330 mA
Operating Temperature	0 ~ 60°C (32 ~ 140°F)
Storage Temperature	-20 ~ 70°C (-4 ~ 158°F)
Storage Humidity	5 ~ 95% RH, non-condensing (refer to IEC 68-2-3)

APPENDIX

B

Block Diagrams

Appendix B Block Diagrams



APPENDIX

C

ADAM-3951 Pin Assignment

Appendix C ADAM-3951 Pin Assignment

Please refer to Figure C.1 and Figure C.2 for the pin assignments if you select Advantech ADAM-3951 as your wiring board for connecting to PCL-10250 and PCIE-1754.

TB1		TB2	
1	⊕	26	⊕
2	⊕	27	⊕
3	⊕	28	⊕
4	⊕	29	⊕
5	⊕	30	⊕
6	⊕	31	⊕
7	⊕	32	⊕
8	⊕	33	⊕
9	⊕	34	⊕
10	⊕	35	⊕
11	⊕	36	⊕
12	⊕	37	⊕
13	⊕	38	⊕
14	⊕	39	⊕
15	⊕	40	⊕
16	⊕	41	⊕
17	⊕	42	⊕
18	⊕	43	⊕
19	⊕	44	⊕
20	⊕	45	⊕
21	⊕	46	⊕
22	⊕	47	⊕
23	⊕	48	⊕
24	⊕	49	⊕
25	⊕	50	⊕
	IDI 32		IDI 48
	IDI 33		IDI 49
	IDI 34		IDI 50
	IDI 35		IDI 51
	IDI 36		IDI 52
	IDI 37		IDI 53
	IDI 38		IDI 54
	IDI 39		IDI 55
	IDI 40		IDI 56
	IDI 41		IDI 57
	IDI 42		IDI 58
	IDI 43		IDI 59
	IDI 44		IDI 60
	IDI 45		IDI 61
	IDI 46		IDI 62
	IDI 47		IDI 63
	ECOM2		ECOM3
	ECOM2		ECOM3
	ECOM2		ECOM3
	ECOM2		ECOM3
	NC		NC
	NC		NC
	NC		NC
	NC		NC
	NC		NC

Figure C.1: Connect to PCL-10250 CON1

TB1			TB2		
1	⊖	IDI 00	26	⊖	IDI 16
2	⊖	IDI 01	27	⊖	IDI 17
3	⊖	IDI 02	28	⊖	IDI 18
4	⊖	IDI 03	29	⊖	IDI 19
5	⊖	IDI 04	30	⊖	IDI 20
6	⊖	IDI 05	31	⊖	IDI 21
7	⊖	IDI 06	32	⊖	IDI 22
8	⊖	IDI 07	33	⊖	IDI 23
9	⊖	IDI 08	34	⊖	IDI 24
10	⊖	IDI 09	35	⊖	IDI 25
11	⊖	IDI 10	36	⊖	IDI 26
12	⊖	IDI 11	37	⊖	IDI 27
13	⊖	IDI 12	38	⊖	IDI 28
14	⊖	IDI 13	39	⊖	IDI 29
15	⊖	IDI 14	40	⊖	IDI 30
16	⊖	IDI 15	41	⊖	IDI 31
17	⊖	ECOM0	42	⊖	ECOM1
18	⊖	ECOM0	43	⊖	ECOM1
19	⊖	ECOM0	44	⊖	ECOM1
20	⊖	ECOM0	45	⊖	ECOM1
21	⊖	NC	46	⊖	NC
22	⊖	NC	47	⊖	NC
23	⊖	NC	48	⊖	NC
24	⊖	NC	49	⊖	NC
25	⊖	NC	50	⊖	NC

Figure C.2: Connect to PCL-10250 CON2

